

~~Must ship 06/09/15 or 18~~

Dart Aerospace Ltd.

Date: Wednesday, 13/09/2006 9:00:08 AM  
User: COSS Admin

### Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 28496  
Estimate Number : 11894  
P.O. Number : N/A  
This Issue : 13/09/2006 S.O. No. : N/A  
Prsht Rev. : NC  
First Issue : N/A Type : SMALL /MED FAB  
Previous Run : N/A  
Written By :  
Checked & Approved By : *JK*  
Comment : Est : D 02.04.15 Added dwg Rev.A1 NG

Drawing Name : MIRROR ARM (S-76)  
Part Number : D2262  
Drawing Number : D2262 REV A1  
Project Number : N/A  
Drawing Revision : A1  
Material : N/A  
Due Date : 18/09/2006 Qty: 2 Um: Each

#### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0500W035	304 RD Tube .500 x .035W 
		Comment: Qty.: 1.0948 f(s)/Unit Total : 2.1897 f(s) Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall (M304TR0500W035) Batch No: <i>07101593</i> FF 06.09.13 2
2.0	BRAKE NC	NC BRAKE 
		Comment: BRAKE NC Punch tube 304/316 with 2B finish Deburr FF 06.09.13 2
3.0	QC5	INSPECT WORK TO CURRENT STEP 
		Comment: INSPECT WORK TO CURRENT STEP 81 06/09/13 2
4.0	POWDER COATING	POWDER COATING 
		Comment: POWDER COATING Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 FC 06 09 13 2
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION 
		Comment: INSPECT POWDER COAT FF 06.09.14 2

*[Signature]*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/09/15  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 13/09/2006 9:00:08 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM (S-76)

Job Number: 28496

Part Number: D2262

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 D2022101 Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Spacer

Pick:

Qty	Part Number	Description	Batch
4	D2022-101	Spacer	12.5815

FF 06.09.14

2

7.0 A1449 Grommet



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Grommet

Pick:

Qty	Part Number	Description	Batch
2	A1449	Grommet	10487

FF 06.09.14

2

8.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D2262

FF 06.09.14

2

9.0 QC5 INSPECT POWDER COAT/CHEMICAL CONVERSION



level 5

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

SB 06/09/14

0

10.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57372

LB 06/09/15 62

②

Comment: FINAL INSPECTION/W/O RELEASE

② 06/09/15

Job Completion



U 06.09.15

**DART**



DRAWN M. Cohen	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN	DRAWING NO. D2262	REV. A SHEET 1 OF 1
Aug 10/94	TITLE - SHORT TUBE -	
A1	CP	02.03.22 ADD FINISH



